

AGRUCHEM POLY-FLO

DOUBLE CONTAINMENT PIPING SYSTEM



The Plastics Experts.

AGRU Kunststofftechnik GmbH is a family-owned, high performance enterprise, headquartered in Austria with worldwide activities in production and sales of high-quality thermoplastic polymer products. The product group AGRUCHEM offers a wide range of pipes, fittings, valves and special components for the transport of aggressive media. In order to cover the various operating conditions in industrial applications, a multitude of materials such as PE, PP, PVDF and ECTFE are offered. Besides the variety of piping materials, a wide choice of piping products enables the construction of pipelines in a wide range of dimensions and flow rates. Especially for the transport of aggressive and acidic media, the excellent properties of plastic piping systems ensure high durability for many years and offer the user a sustainable solution.

The installation of industrial piping systems can be performed by means of established welding technologies such as heating element butt-, heating element socket-, infrared- and electrofusion welding. Accessories facilitate assembly and welding machines round off the extensive range of products from AGRU.

Quality

AGRU Kunststofftechnik GmbH operates a quality and environmental management system in accordance with ON EN ISO 9001:2015 and ON EN ISO 14001:2015 and has introduced an occupational health and safety management system in accordance with ON EN ISO 45001:2018.



Poly-Flo - The ready-to-use double containment piping system

Poly-Flo includes a complete piping system made of PE 100-RC and PPR for the safe transport of hazardous media through groundwater protection areas or in chemical plants with a high hazard potential. The high level of cost-effectiveness and decades of research and development make Poly-Flo a reliable partner. The compactly designed double containment piping system is available in PE 100-RC and PPR materials in dimensions ranging from OD 50/32 mm to 225/160 mm. The pressure ratings can be selected between SDR 17/11 and SDR 33/17.

Complete product range

Pipes and fittings from a single production facility for maximum dimensional accuracy

One stop shopping

- because all components are precisely matched to each other
- because technical advice is also included
- supports your construction site logistics with on-time delivery

Permanently maintenance-free piping

Welding and materials ensure operational reliability

Welded Poly-Flo piping is well-suited because it

- is homogeneous, longitudinally force-fit and leak-proof
- enables time-saving simultaneous welding

High cost-effectiveness

due to easy installation and extreme service life

Saving time and money

- with accelerated installation due to dimensionally stable pipes and fittings
- compared to prefabricated systems
- through an innovative production method

High-quality materials

through the use of certified raw materials

- Outstanding material properties of PE 100-RC and PPR enable
- high creep strength
- a sand-bed-free installation when using PE 100-RC
- a higher temperature range if PPR is used



Poly-Flo components are made from one piece and are ready to use right out of the box. Due to the small annular space, the system is compact and suitable for use in confined spaces.



Supply Range:

SUPPLY RANGE PIPES 5 M



PE 100-RC / PPR
DIM 50/32 – SDR 17/11
DIM 90/63 – SDR 17/11
DIM 160/110 - SDR 17/11
PE 100-RC / PPR on request **
DIM 160/110 – SDR 33/17
DIM 160/110 – SDR 33/17 DIM 225/160 – SDR 33/17

SUPPLY RANGE FITTINGS



Elbow 90° * injection moulded



Elbow 90° from 2 Elbows 45° injection moulded + welded



Elbow 45° injection moulded



Tee injection moulded



45° Tee segmented



End Cap machined



Instrumentation Fitting machined



Measuring Fitting end termination machined



Measuring Fitting machined • one side leakage control • both side leakage control

* Fittings only available in DIM 50/32 - SDR 17/11 ** Bends and tees only available segmented

Other fittings are available on customer request



SUPPLY RANGE FITTINGS





Stub Flange machined

- with flow through + groove for O-Ring
- with flow through
- without flow through

Reducer concentric machined

Dogbone

machined

end Termination



Induction E-Coupler injection moulded





Dog Bone machined

- restraint, solid
- restraint, with flow through



Measuring Fitting for vacuum and overpressure monitoring transition to single pipe machined



End Cap with test connection (FPR 1/2" brass) machined



Outer Wall Adaptor

machined

Safety Floor Drain with perforated covering plate





OIL AND GAS

Fracking, Petrochemical Exploration, Flow-Lines



INDUSTRY

Chemical Industry, Steel Galvanisation, Automotive



MINING



INFRASTRUCTURE

Airport, Power Plants (Waste drain)

Typical applications for Poly-Flo piping systems



DOG BONE End termination transition for double to single wall piping systems



STUB-FLANGE

For connections where welding is not possible or piping system must be dismountable



POLY-FLO PIPE

PPR grey and PE 100-RC black, suitable for above and underground installation



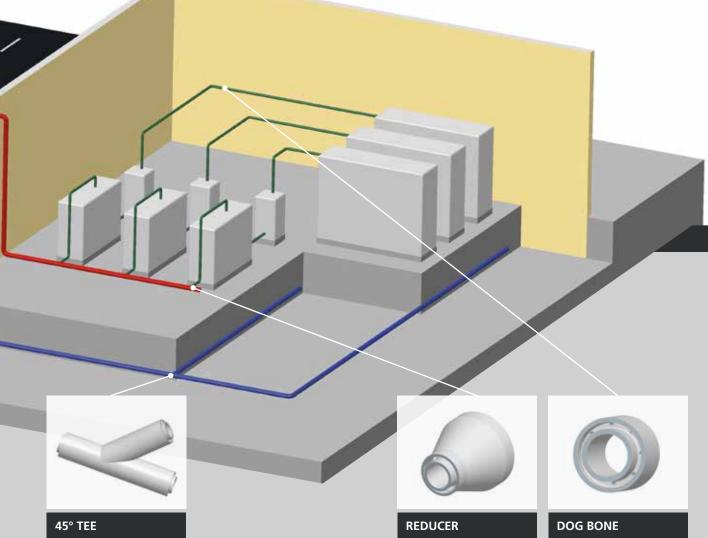
FOOD AND BEVERAGE

Microelectronic, Life-Science Industry, Laboratories, Waste drain pipe, Chemical process piping



WATER AND WASTE WATER TREATMENT Chemical feed lines, Chlorination pipes

Application areas for Poly-Flo piping systems



Specially for drainage applications with excellent flow behaviour

Transitions from larger to smaller diameters

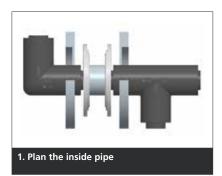
Fixation against pipe expansion

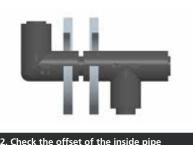


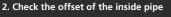
Poly-Flo welding method

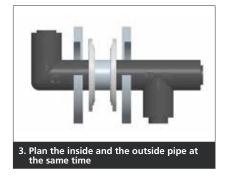
Simultaneous welding

Simultaneous welding has been used successfully for AGRU double containment piping systems for many years. This welding method is also applicable for our Poly-Flo system. The main advantages of this welding method are the fast installation time and the possibility of using an IR-welding machine or standard butt welding machine.

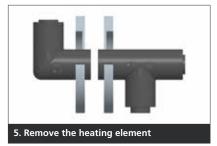














6. Welding process / Cooling time





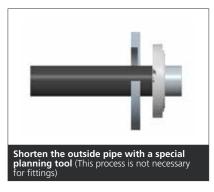
Poly-Flo welding method

Cascade welding

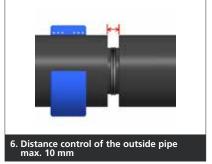
With butt welding, infrared welding and induction welding

Advantages:

- The weld seam of the inside pipe can be checked visually.
- A pressure test on the inside pipe is possible before the outside pipe is welded.



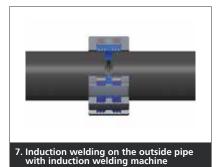




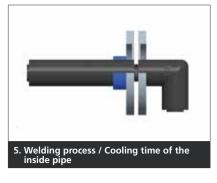


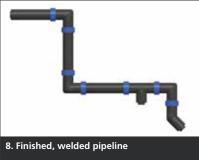


4. Heat the joining areas









Piping system with double safety

The AGRU double containment pipes have been used very successfully in a wide range of applications for many years. They fulfil today's high requirements in the field of chemical process engineering. Our Poly-Flo system is an extension of our double containment piping system, which has proven its worth over many years. For leak detection in the double containment piping, different leak detection methods are offered.

AGRU double containment piping systems ensure a system which is perfectly designed and adapted for the application (high pressure resistance of the media pipe, materials which are resistant to the transported media). Furthermore, space-saving options including the option for leak detection are available.





Pipe clamp



SUPPLY RANGE



Pipe Clip 63 - 225 mm injection moulded PP-FRP black



Pipe Clip 250 - 630 mm machined PPR grey

PP pipe supports and pipe clips offer many advantages:

Advantages of AGRU pipe support

- Easy and robust construction
- Simple application with snap fit •
- Different possibilities for fixation

Advantages of AGRU pipe clip

- Easy and robust construction
- Using the additional clamp enables hanging installation
- Multiple mounting possibilities
- Easy mounting and demounting
- The inside diameter of the pipe clamp is designed so that the pipe can slide in the clamp even under extreme pressure and temperature loads (No fixed point)

Leak Detection Systems



AVAILABLE IN TWO VERSIONS



Monitoring-and location system DF1000I for 99 sensors; selective monitoring



Leak Detection Sensor +5 m Cable with measuring head



Monitoring-and location system DF1100I for 6 sensors; selective monitoring

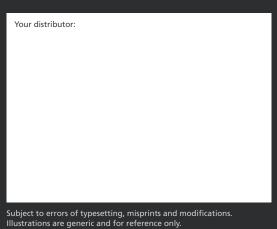


End Unit for Leak Detection System









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